



## Toolkit 1208721 Tools & Functions

1028659	SCRAPER, BLD GUIDE SLOT, TO CLEAN OUT THE SLOT FOR INSPECTION OR BLADE REPLACEMENT	
1028660	WIDTH GAUGE, BLD GUIDE SLOT, TO CHECK FOR SLOT WEAR	
1208661	DEPTH GAUGE, BLD GUIDE SLOT, TO CHECK DEPTH WEAR OF THE GUIDE	
1208724	SCALE, 6" STN STL, GROTE "O" LOGO, TO CHECK PULLEY GROVE WEAR	
1208723	FEELER GAUGE, .008", ASSESSMENT MACHINE, USED WITH 1208065 TO CHECK WEAR	
1208056	GAUGE, BLADE PULLEY, 15.75 CROWN DIA, TO CHECK CROWN PULLEY WEAR	

customerservice@grotecompany.com | North & South America: +1 614-868-8414 | International: + 44(0) 1978-362243



# SLICER PULLEY & BLADE GUIDE WEAR INSPECTION

## Inspect and Maintain Your Grote Slicer with Toolkit 1208721



## Blade Pulley Inspection

### CROWN WEAR

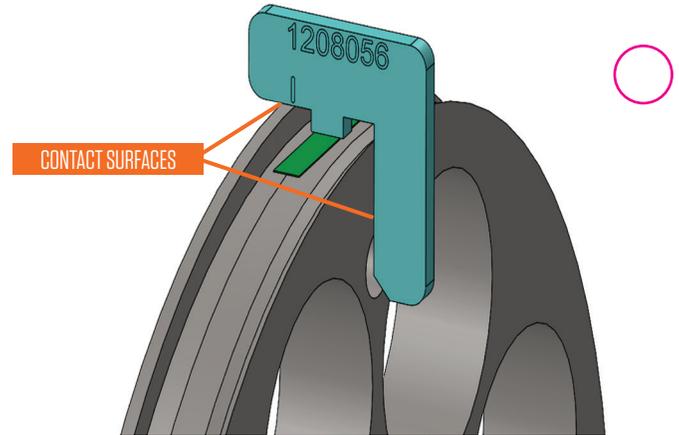
Use the following tools to inspect the crown of the pulley for wear:

- Pulley Test Gauge 1208056
- Feeler Gauge .008" 1028723

#### Process:

1. Place the tool over the pulley and flush against the two contact surfaces as shown
2. Try to insert the feeler gauge .008" (green) between the tool (blue) and the crown of the pulley (gray)

If the feeler gauge passes through freely, the pulley crown is worn out and needs replacing. Short pulley life indicates blade over-tracking or over-tensioning and can cause product slice quality concerns.



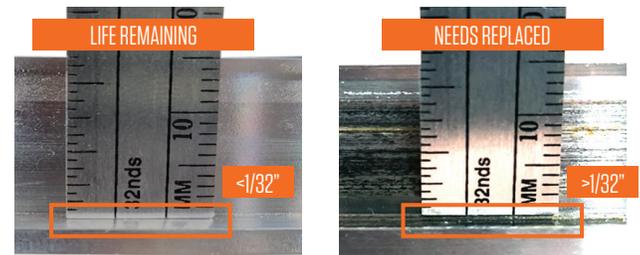
### CROWN BLADE TRACKING GROOVES

Use Scale 1208724 to check the pulley for wear caused by blade tracking issues.

#### Process:

1. Place the tool on the back lip of the pulley to check for a groove cut

If there is no groove or a groove of less than 1/32", the pulley is in good condition. If there is a groove larger than 1/32", the pulley needs replacing.



## Blade Guide Inspection

### SLOT SCRAPER

Use Slot Scraper 1028659 to clear debris from the blade guide by carefully inserting the end of the tool into the slot and clearing any debris through the slot.



### SLOT WIDTH

Use Slot Width 1028660 to evaluate slot wear on the blade guide. If you can insert the tool into the slot, the blade guide is out of usable spec and needs replacing.



### SLOT DEPTH

Use Slot Depth 1028661 to measure the wear on the bottom of the blade guide slot. Insert the tool into the slot on multiple points along the blade guide, most importantly, the slicing zone. If the notch of the tool disappears inside the slot, the blade guide needs replacing.

